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# Using Modified Activated Carbon to Remove Methylene Blue and Rhodamine B from Wastewater

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**Abstract:** Water contamination by dyes is a worldwide problem. There is, however, limited information on the adsorption of rhodamine B (RhB) and methylene blue (MB) by activated carbon modified by ethylenediaminetetraacetic acid (EDTA). This study aimed to remove MB and RhB from industrial effluent by palm kernel shell modified activated carbon. The specific surface area ( $S_L$ ), and the zero charge pH ( $pH_{pzc}$ ) for unmodified activated carbon (AC) and modified activated carbon (AC-EDTA) were determined. The AC and AC-EDTA were also characterized by Raman spectroscopy and Fourier transform infrared spectroscopy (FTIR). In the synthetic solutions and real effluents, the batch experiments were used to evaluate the MB and RhB adsorption capabilities by AC and AC-EDTA. The  $pH_{pzc}$  values were 5.4 and 4.1 for AC, and AC-EDTA, respectively. The specific surface areas were found to be 756 m<sup>2</sup>/g and 538 m<sup>2</sup>/g for AC and AC-EDTA, respectively. The FTIR results indicated that C-N, N-H, and C=O functional groups were introduced onto the surface of activated carbon after in situ EDTA modification. The degree of graphitization (R) values were 0.63 and 0.78 for AC and AC-EDTA, respectively. The study indicated that the second-order and Langmuir models best fitted MB and RhB adsorption. In the synthetic solution, methylene blue maximum adsorption capacities ( $Q_{max}$ ) were 5.5 mg/g and 7.40 mg/g for AC, and AC-EDTA, respectively. Rhodamine B's maximum adsorption capacities were 3.82 mg/g, and 7.11 mg/g for AC, and AC-EDTA, respectively. In the industrial effluent, the methylene blue removals percentages by AC and AC-EDTA were 59.83% and 79.98%, respectively. Those of rhodamine B were 12.9% and 58.71%, respectively for AC and AC-EDTA. Thus, the MB and RhB adsorption capacities were enhanced by AC-EDTA.

**Keywords:** Palm Shell Kernel, Activated Carbon, Ethylenediaminetetraacetic Acid, Methylene Blue, Rhodamine B, Real Effluent

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## 1. Introduction

Dyes may impact the aquatic environment quality and human health [1, 2]. Dyes ingestion by Humans cause skin cancer, mental instability, and elevated blood pressure [3]. Dyes contamination can also decrease the ability of the blood to carry vital oxygen throughout the body [4]. However, dyes removal from wastewater are very important. The adsorption technique is commonly used due to remove dye through

several adsorbents [5-10]. But, these investigations did not focus on improving the activated carbon surface functional groups which can increase the adsorption capacities.

The modification of the surfaces of the adsorbents consists in introducing functional groups such as oxygen and nitrogen on their surfaces. This method generally uses activating and modifying agents. These activating and modifying agents include orthophosphoric acid ( $H_3PO_4$ ) and ethylenediaminetetraacetic acid (EDTA), respectively.

Orthophosphoric acid is increasingly used in the chemical activation of activated carbons due to its easy recovery and low environmental impact. EDTA is commonly used due to its excellent complexing properties. Several authors used ex-situ modification to improve adsorbents' adsorption properties. Thus, ex-situ EDTA modification of the surface of adsorbents such as bentonite [11], sawdust [12], and graphene oxide [13] improved their adsorption capacities towards methylene blue, brilliant green, and crystal violet, respectively. However, this method is a long and laborious procedure. Thus, in situ modification has been considered. In situ EDTA modification can promote the generation of oxygen functional groups via EDTA carboxyl groups and nitrogen functional groups via EDTA amine groups [14-16]. Therefore, this method can enhance pollutants removal capacities. Li *et al.* [16] reported that nickel (Ni) removal capacity was enhanced by *Typha orientalis* activated carbon modified in situ by EDTA. Recently, Lv *et al.* [15] reported that EDTA@bamboo-activated carbon has improved lead (Pb) and copper (Cu) ions adsorption capacities. However, few data are available on the removal of rhodamine B (RhB) and methylene blue (MB) by palm kernel shell modified in situ by EDTA.

The aims of this study were to: (i) synthesize and characterize palm kernel shell activated carbon that had been in situ modified by EDTA, and (ii) explore the feasibility for removing MB and RhB from aqueous solutions and industrial effluent.

## 2. Materials and Methods

### 2.1. Materials and Reagents

The reagents such as phosphoric acid  $H_3PO_4$ , sodium hydroxide NaOH, chloride acid HCl, methylene blue  $C_{16}H_{18}ClN_3S$  and rhodamine B  $C_{28}H_{31}ClN_2O_3$  were used. Methylene blue (MB) and rhodamine B (RhB) concentrations were determined using the spectrometer HACH DR 6000 at 664 nm and at 554 nm, respectively.

### 2.2. Synthesis of the Activated Carbons

Firstly, the palm kernel shells were carbonized at 400 °C for 2 h, in an electric furnace (Advantech KL-280) and were sieved to the particle size of 100  $\mu m$  [17]. The carbonized shells was mixed with concentration of EDTA 0.1 M and impregnated with  $H_3PO_4$  at an impregnation ratio of 1/1 (g  $H_3PO_4$ /g carbonized shells) for 24 h. After heating at 600 °C for 2h in a furnace, the resulting products were cleaned with Milli Q water, and were dried at 80°C in an oven for 24 hours. Finally, the activated carbon without EDTA modification was denoted as AC. Whereas, that with EDTA modification was marked AC-EDTA.

### 2.3. Characterization of the Activated Carbons: Specific Surface Area, pH at the Point of Zero Charge (pHpzc), and FTIR Analysis

AC and AC-EDTA specific surface areas ( $S_L$ ) were carried

out following the method based on the adsorption of acetic acid [18], and were calculated using the following expression: as follows

$$S_L(m^2/g) = Q_m \times \omega \times N_A \quad (1)$$

$Q_m$  (mg/g),  $\omega$ , and  $N_A$  ( $mol^{-1}$ ) are the maximum acetic acid adsorption capacity, surface of acetic acid, and Avogadro's number, respectively [17].

The FTIR spectra of the samples were registered using the spectrophotometer Perkin Elmer 100. Activated carbon's pHpzc was determined by setting chloride sodium NaCl concentration at 0.01 mol.  $L^{-1}$ , and varying the solution pH from 2 to 12 [17].

### 2.4. Adsorption Experiments

In the aqueous solution, the adsorption experiments were done at room temperature by varying the contact time (5 - 180 min), the initial dye's concentrations (10 - 50 mg/L), the activated carbon mass (0.025 - 0.3 g), and the pH (2 - 11). The pH was adjusted using either HCl (0.5 mol.  $L^{-1}$ ) or NaOH (0.5 mol.  $L^{-1}$ ).

A mass of 0.2 g of AC or AC-EDTA was added to 20 mL of the realwastewater collected around a paint processing plant in Abidjan City (Côte d'Ivoire), and the suspensions were continuously stirred for two hours [17].

The adsorption percentage, and the dye adsorption capacities were computed using the equations (2), (3), and (4), respectively:

$$\% \text{ Ads} = \frac{(C_0 - C_e) \times 100}{C_0} \quad (2)$$

$$q_t = \frac{(C_0 - C_t) \times V}{m} \quad (3)$$

$$q_e = \frac{(C_0 - C_e) \times V}{m} \quad (4)$$

$C_0$  (mg/L): dye's initial concentration

$C_e$  (mg/L): dye's concentration at equilibrium are the initial and equilibrium concentrations of MB or RhB,

$C_t$  (mg/L): dye's concentration at time t

V (mL), and m (g) are the solution's volume, and the activated carbon's mass, respectively.

## 3. Results and Discussion

### 3.1. Physicochemical Characteristics of the Activated Carbons

#### 3.1.1. pH<sub>pzc</sub> and Specific Surface Area ( $S_L$ )

In the Figure 1, the results indicated pH<sub>pzc</sub> values of 5.4 and 4.1 for AC and AC-EDTA, respectively, indicating their acidic character. The  $S_L$  values were 756  $m^2/g$  and 538  $m^2/g$  for AC and AC-EDTA, respectively. The specific surface areas decreased with the modified activated carbon (AC-EDTA). That can be explained by the blockage of the micropores by the EDTA during the impregnation process [19]. In addition, the values of the specific surfaces showed that phosphoric acid is efficient in developing pores in

activated carbons.

### 3.1.2. FTIR and Raman Spectra Analysis

The FTIR results of AC and AC-EDTA are given in Figure 2. The FTIR of AC showed different peaks at  $3377\text{ cm}^{-1}$ ,  $2965\text{ cm}^{-1}$ ,  $1561\text{ cm}^{-1}$  and  $1040\text{ cm}^{-1}$ . According to Kumar and Jena [20], the band at  $3377\text{ cm}^{-1}$  is attributed to O–H stretching of hydroxyl groups from carboxyls, phenols, or alcohols and adsorbed water. While at  $1040\text{ cm}^{-1}$  the peak is assigned to C–O stretching in acids, alcohols, phenols, ethers, and esters [20]. The signal obtained at  $2970\text{ cm}^{-1}$  is assigned to an aliphatic–CH stretching [21]. The band at  $1561\text{ cm}^{-1}$  indicates the presence of the C=C stretching vibration [21, 22]. The FITR of AC indicates the presence of stretching vibration of -

O–C in P–O–C of aromatic and stretching vibration of P=OOH at  $1040\text{ cm}^{-1}$  [23]. With modified activated carbon (AC-EDTA), the band at  $3658\text{ cm}^{-1}$  is attributed to O–H stretching. The signal observed at  $2970\text{ cm}^{-1}$  can be assigned to an aliphatic–CH stretching of the methyl group. This band is broader than that observed with AC due to the presence of EDTA. The peak at  $1682\text{ cm}^{-1}$  can be attributed to C=O stretching vibration in –NHCO. According to Keyvani et al. [22], the peak observed at  $1040\text{ cm}^{-1}$  indicates the C–N bond of EDTA. In addition, the AC-EDTA presents a peak for N–H at  $1561\text{ cm}^{-1}$ . The peaks of C–N, N–H, and C=O functional groups were not present in the AC spectra. Therefore, EDTA has been successfully attached to the surface of AC.

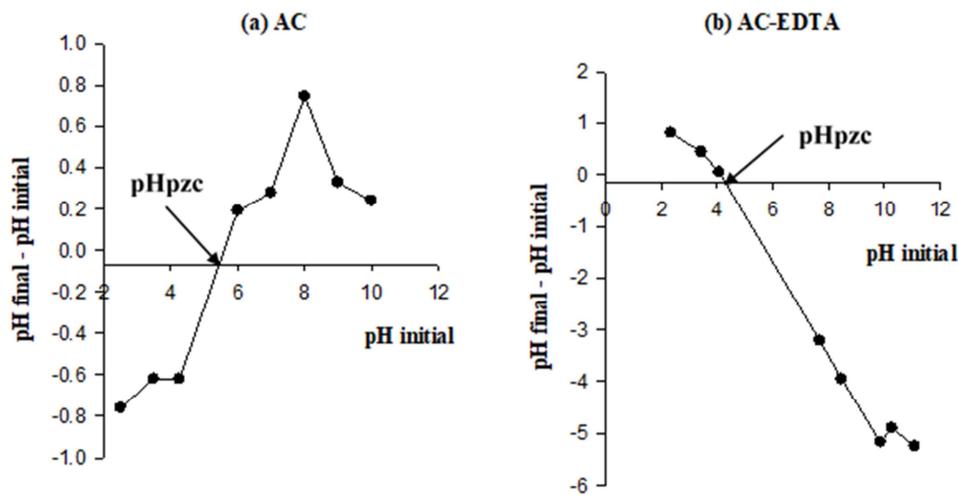


Figure 1. pH at the Point of Zero Charge ( $pH_{pzc}$ ).

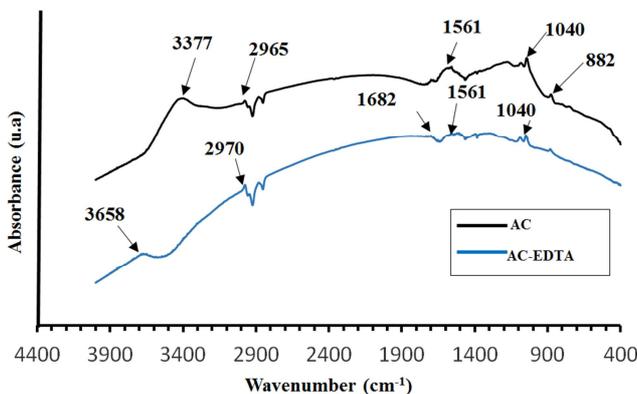


Figure 2. FTIR Spectra of AC and AC-EDTA.

According to Figure 3, both for AC and AC-EDTA, two wide trips were observed close  $1300\text{ cm}^{-1}$  and  $1500\text{ cm}^{-1}$ . At  $1592\text{ cm}^{-1}$  (for AC-EDTA) and  $1596\text{ cm}^{-1}$  (for AC), the peaks (G peak) reveal the presence of graphite [24]. While, the bands (D band) at  $1357\text{ cm}^{-1}$  (for AC-EDTA) and  $1344\text{ cm}^{-1}$  (for AC) are attributed to a disorder in the carbon structure [24]. The evaluation of the degree of graphitization via the following relationship  $R = \frac{I_D}{I_G}$  [24], gave R values of 0.63 and 0.78 for AC and AC-EDTA, respectively. The highest R value obtained with AC-EDTA (0.78) could be explained by the

modification of AC by EDTA. These results are consistent with those of the FITR analysis.

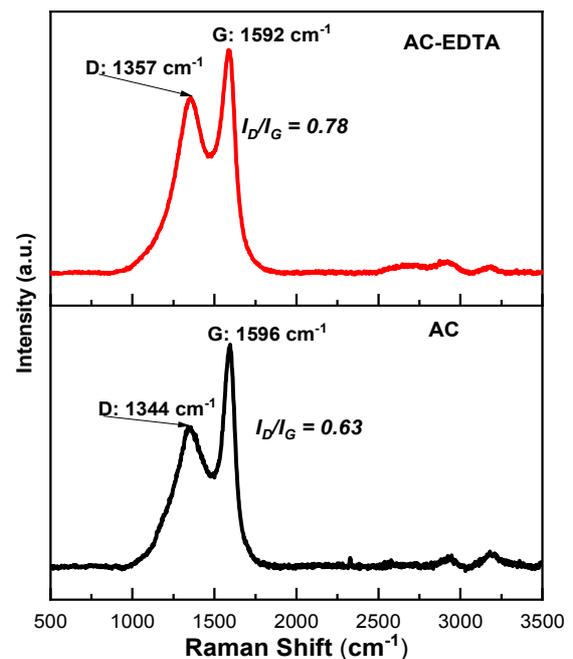


Figure 3. Raman spectra of Unmodified Activated Carbon (AC) and Modified Activated Carbon (AC-EDTA).

**3.2. MB, and RhB Adsorption over the Time**

Dyes' adsorption capacities increased rapidly during the initial adsorption stages and slowly near equilibrium (Figure 4) due to the availability of adsorption sites [25]. The occupation of these sites during the adsorption process decreases the

diffusion of MB and RhB [26]. MB maximum adsorption capacities were 4.19 mg/g (at 45 min) and 7.20 mg/g (at 120 min) for AC and AC-EDTA, respectively. Those for RhB were 2.80 mg/g (at 90 min) and 4.79 mg/g (at 45 min) for AC and AC-EDTA, respectively.

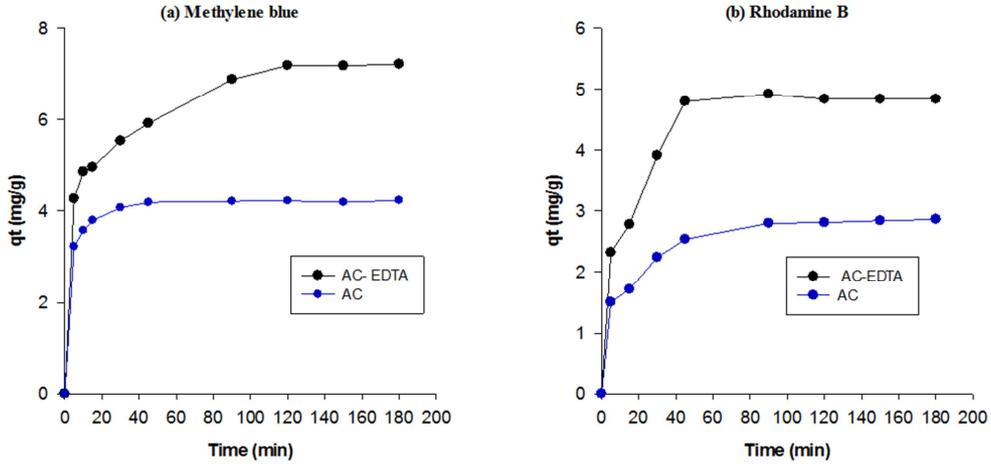


Figure 4. Effect of Contact Time on Adsorption Capacities of Methylene Blue (a) and Rhodamine B (b) by Activated Carbons.

The kinetic data were fitted by nonlinear regression analysis (Figures 5 and 6).

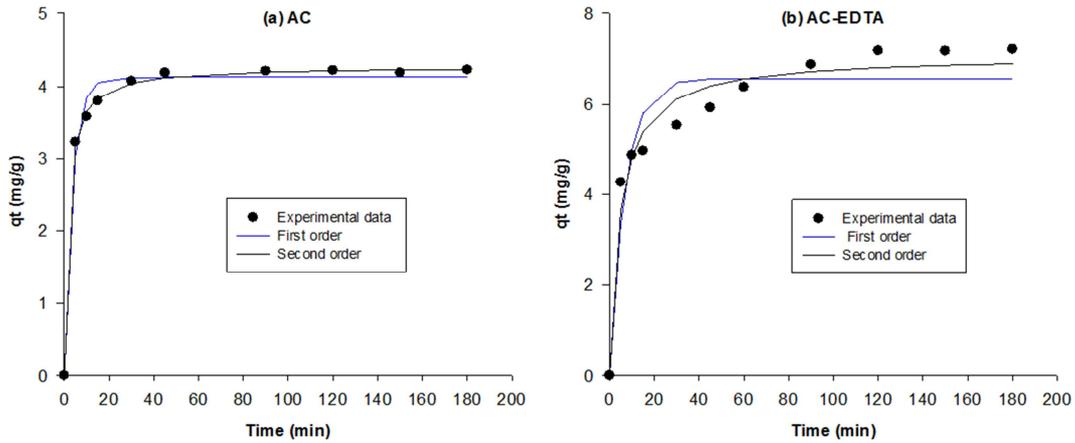


Figure 5. Adsorption Kinetics: Nonlinear Pseudo-First Order Model and Nonlinear Pseudo-Second-Order Model for Removal of Methylene Blue.

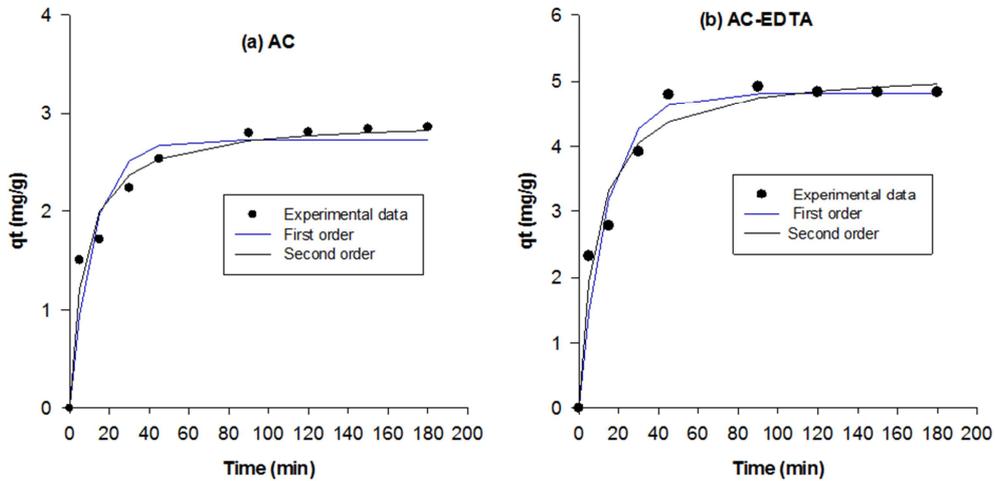


Figure 6. Adsorption Kinetics: Nonlinear Pseudo-First Order Model and Nonlinear Pseudo-Second-Order Model for Removal of Rhodamine B.

The nonlinear forms of the pseudo-first-order model [27], and the pseudo-second-order model [28], were given by equation (5) and equation (6), respectively:

$$q_t = q_e [1 - \exp(-k_1 t)] \tag{5}$$

$$q_t = \frac{q_e^2 k_2 t}{1 + q_e k_2 t} \tag{6}$$

In eqs. (6) and (7),  $k_1$ , and  $k_2$  are the pseudo-first-order, and the pseudo second-order rate constants, respectively.

An error analysis based on the Sum of Squares Errors (SSE), and the Chi-square ( $\chi^2$ ) were performed in this study. The following equations (7) and (8) give the expression of the SSE and  $\chi^2$ .

$$SSE = \sum_{i=1}^n (q_{e \text{ exp}} - q_{e \text{ cal}})^2 \tag{7}$$

$$\chi^2 = \sum_{i=1}^n \frac{(q_{e \text{ exp}} - q_{e \text{ cal}})^2}{q_{e \text{ cal}}} \tag{8}$$

$q_{e \text{ exp}}$  and  $q_{e \text{ cal}}$  are experimental and predicted adsorption capacities, respectively.

The pseudo-second-order controls MB and RhB adsorption, indicated by the lowest values of ( $\chi^2$ ) and SSE obtained through pseudo-second-order (Table 1). Both for AC and AC-EDTA, the carboxylic and amino groups of the activated carbons electrostatically attract the dyes, thereby resulting in chemisorption [28]. Several authors such as Kataria and Garg [28], Ramutshatsha-Makhwedzha et al. [29], Ahmad et al. [30], and Han et al. [31] have also observed that chemical processes govern methylene blue dye adsorption using sawdust, orange peels, peanut shells, and eucalyptus, respectively.

**Table 1.** Parameters of Pseudo-First-Order, Pseudo-Second-Order, Langmuir, Freundlich, and Sips Models Using Non Linear Analysis.

Qexp (mg/g)	AC		MB: 4.19		RhB: 2.80	
	AC-EDTA		Methylene blue (MB)		Rhodamine B (RhB)	
	AC-EDTA		MB: 7.20		RhB: 4.79	
			AC	AC-EDTA	AC	AC-EDTA
Kinetic	Pseudo first order	$Q_{e1}$ (mg/g)	4.125	6.577	2.734	4.816
		$k_1$	0.265	0.142	0.085	0.072
		$\chi^2$	0.052	0.760	0.419	0.593
		SSE	0.196	4.150	0.531	1.071
		$R^2$	0.9931	0.9516	0.918	0.946
Kinetic	Pseudo second order	$Q_{e2}$ (mg/g)	4.277	7.080	2.937	5.186
		$k_2$	0.135	0.030	0.048	0.023
		$\chi^2$	0.004	0.290	0.121	0.222
		SSE	0.016	1.54	0.191	0.697
		$R^2$	0.9995	0.9822	0.969	0.965
Isotherm	Langmuir	$Q_{max}$ (mg/g)	5.50	7.40	3.82	7.11
		$K_L$	0.2979	1.370	0.0350	0.0617
		$R_L$	0.063	0.019	0.571	0.324
		$\chi^2$	0.034	0.076	0.023	0.007
		SSE	0.106	0.415	0.031	0.011
Isotherm	Freundlich	$R^2$	0.9973	0.9984	0.9903	0.9992
		$K_F$	1.799	3.726	0.2445	0.7774
		$n$	2.987	3.677	1.6414	1.885
		$\chi^2$	0.067	0.434	0.064	0.052
		SSE	0.213	1.824	0.083	0.134
Isotherm	Sips	$R^2$	0.9946	0.9773	0.9745	0.9904
		$K_S$	0.2773	1.3445	0.021	0.0631
		$m_s$	0.7201	0.9825	1.4248	0.9450
		$\chi^2$	0.006	0.0260	0.009	0.005
		SSE	0.0228	0.1094	0.142	0.009
		$R^2$	0.9982	0.9957	0.9945	0.9992

### 3.3. Adsorption Capacities of MB, and RhB in Aqueous Solutions

When the dye's initial concentration is raised from 10 mg/L to 50 mg/L, the dye's removal percentages for both adsorbents decreased (Figure 7), with an optimum percentage at 10 mg/L.

The activated carbons AC and AC-EDTA had good adsorption capacities toward MB and Rh B (Figure 8). The nonlinear analysis was used to fit the isotherm adsorption data (Table 1, Figures 9 and 10). The non linear forms of Langmuir [32], Freundlich [33], and Sips [34] adsorption models were given by Eqs. (9), (10), and (11), respectively:

$$Q_e = \frac{Q_{max} \times K_L \times C_e}{1 + (K_L \times C_e)} \tag{9}$$

$$Q_e = K_F \times C_e^{1/n} \tag{10}$$

$$Q_e = \frac{Q_{ms} \times K_S \times C_e^{ms}}{1 + K_S \times C_e^{ms}} \tag{11}$$

$C_e$  (mg/L) is the equilibrium dye concentration;  $Q_e$  (mg/g) represents the adsorption capacity of dye,  $K_L$  (L/mg),  $K_F$ , and  $K_S$  are the Langmuir, Freundlich, and Sips constants, respectively.  $Q_{max}$  (mg/g) and  $Q_{ms}$  (mg/g) are the Langmuir and Sips maximum adsorption capacities, respectively.  $n$  and  $m$  are the Freundlich, and Sips models exponents, respectively [3]. For each dye, the Langmuir  $\chi^2$  and SSE, for both AC and

AC-EDTA were lower than those of the Freundlich model. In addition, the Langmuir SSE,  $K_L$ , and  $R^2$  values were close to those of Sips. Therefore, the best model to fit MB and RhB adsorption data was the Langmuir model showing a monolayer adsorption process [16]. The results also showed that the values of  $n$  were above 1 (Table 1), indicating that MB and RhB adsorption on AC and AC-EDTA was favorable. Modified activated carbon (AC-EDTA) has higher MB and RhB adsorption capacities than unmodified activated carbon (AC). Indeed, the  $K_F$  values (3.726 with MB and 0.7774 with Rh B) for AC-EDTA were higher than those for AC (1.779 with MB and 0.2445 with RhB). This study also showed that the maximum methylene blue adsorption capacities ( $Q_m$ )

were 5.50 mg/g, and 7.4 mg/g for AC and AC-EDTA, respectively. Those of rhodamine B were 3.82 mg/g, and 7.11 mg/g for AC and AC-EDTA, respectively. Therefore, methylene blue and rhodamine B adsorption was enhanced with AC-EDTA, due to the formation of new active sites for MB and RhB adsorption. Our findings corroborate those of Liu *et al.* [14], and Lv *et al.* [15], who showed that the removal of cationic pollutants was enhanced by in situ EDTA-modified activated carbons. According to Liu *et al.* [14], Ni adsorption was enhanced by EDTA-*typha orientalis* activated carbon. Lv *et al.* [15] reported that the removal of Pb and Cu was enhanced by EDTA-bamboo activated carbon.

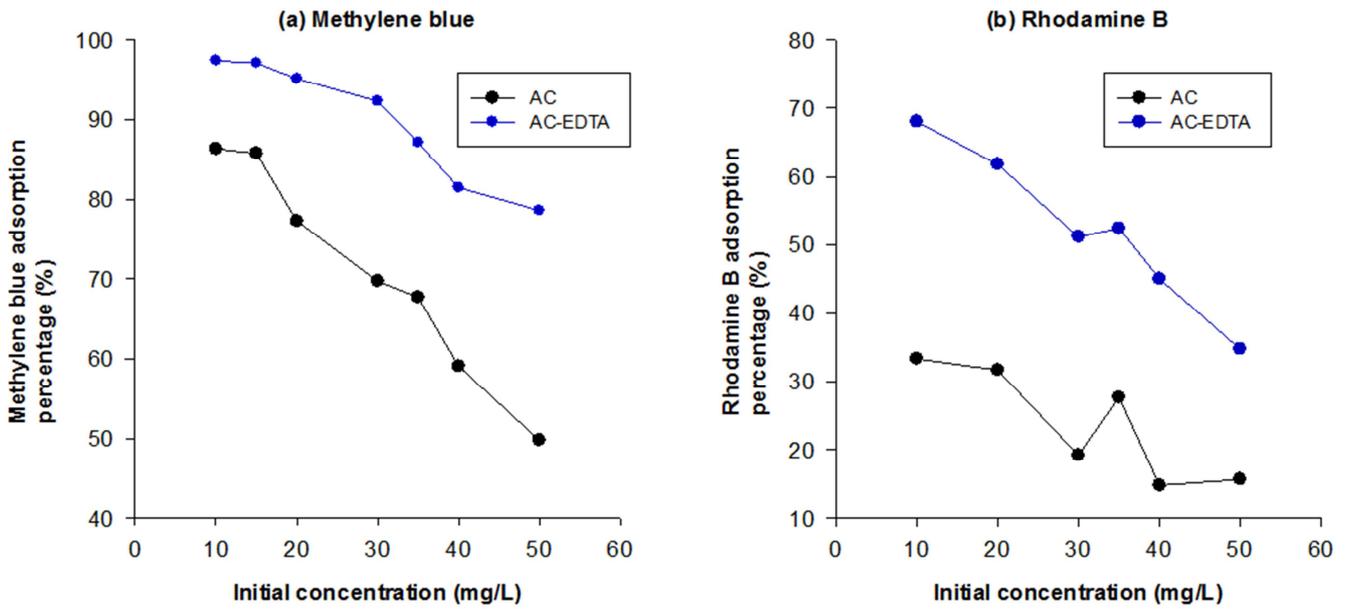


Figure 7. Effect of Initial Concentration on Methylene Blue (a) and Rhodamine B (b) Removal.

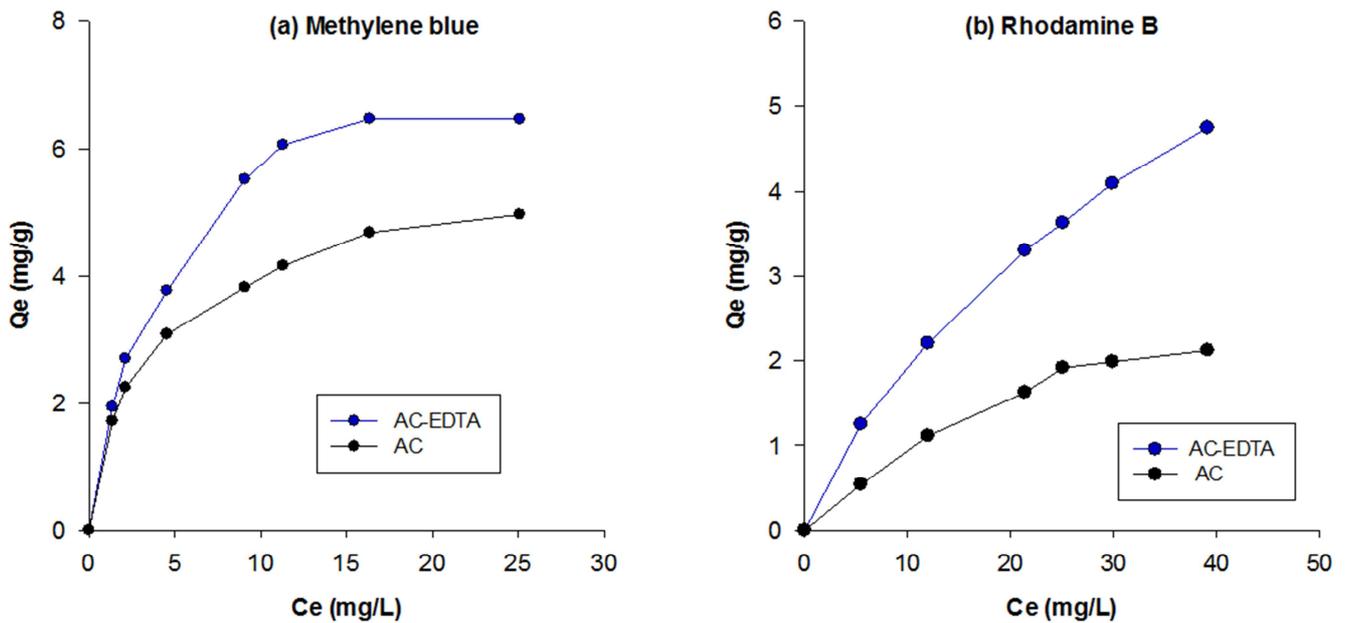


Figure 8. Adsorption Isotherms of Methylene Blue (a) and Rhodamine B (b).

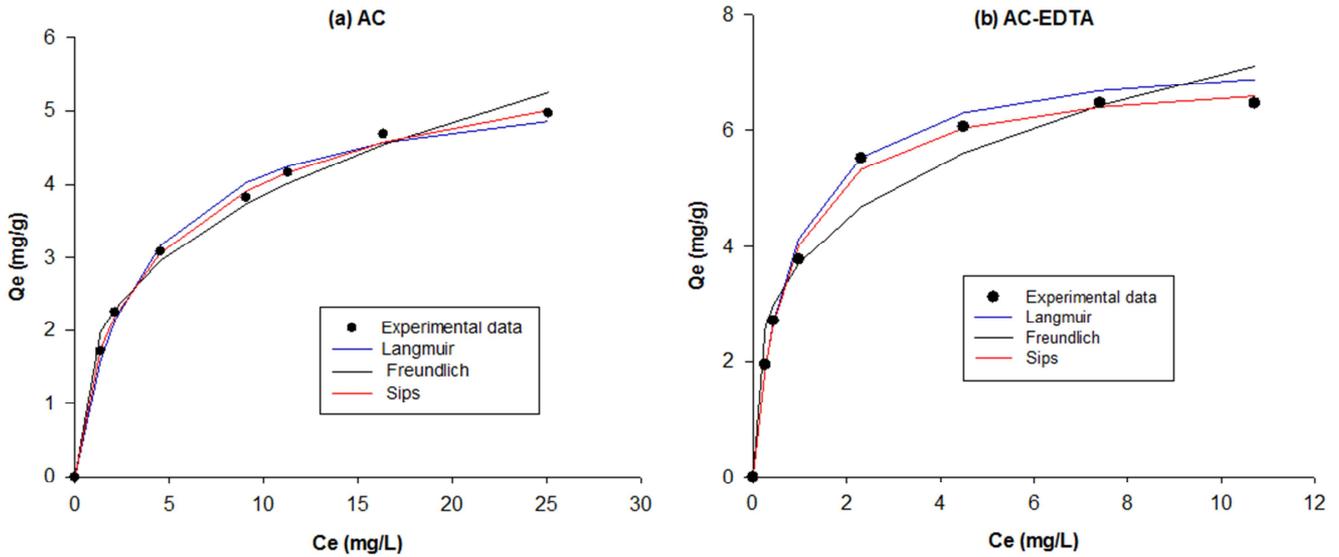


Figure 9. Nonlinear Langmuir Isotherm, Nonlinear Freundlich Isotherm, and Nonlinear Sips Isotherm for Methylene Blue Adsorption.

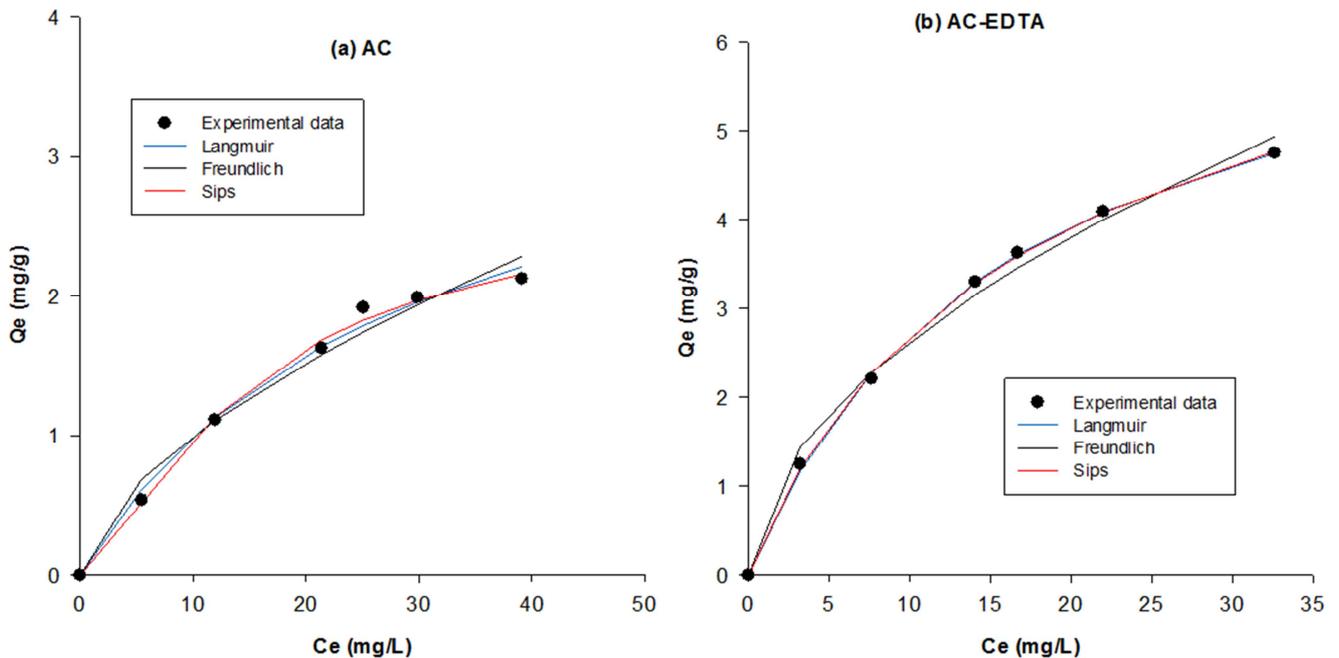


Figure 10. Nonlinear Langmuir Isotherm, Nonlinear Freundlich Isotherm, and Nonlinear Sips Isotherm for Rhodamine B Adsorption.

The methylene blue and rhodamine B maximum adsorption capacities ( $Q_m$ ) obtained in the present investigation were contrasted with those from the literature (Table 2). The results showed that data for methylene blue from the present study were comparable to those reported by Kavitha and Namasivayan [35], Cengiz and Cavas [36], Pekkuş et al. [37],

and Sharma and Uma [38]. Rhodamine B's maximum adsorption capacity ( $Q_m$ ) from the present study was lower than those reported by Vigneshwaran et al. [39], and Hou et al. [40]. While, those reported by Oyekanmi et al. [41], Thakur and Kaur [42], and Mousavi et al. [43].

Table 2. Comparison of Adsorption Capacities of Different Adsorbents for the Removal of MB and RhB.

Dyes	Adsorbent	$Q_m$ (mg/g)	References
MB	Palm kernel shell unmodified (AC)	5.50	This study
	Palm kernel shell modified (AC-EDTA)	7.40	This study
	Coir pith carbon	5.87	Kavitha and Namasivayam [35]
	Marine seaweed	5.23	Cengiz and Cavas [36]
	Sawdust	4.89	Pekkuş et al. [37]
	Rice husk	9.83	Sharma and Uma [38]

Dyes	Adsorbent	$Q_m$ (mg/g)	References
RhB	Palm kernel shell unmodified (AC)	3.82	This study
	Palm kernel shell modified (AC-EDTA)	7.11	This study
	Topica peel	32.81	Vigneshwaran et al. [39]
	Bamboo shoot shell	25.00	Hou et al.[40]
	Banana peel	9.5	Oyekanmi et al. [41]
	Paper industry waste	6.71	Thakur and Kaur [42]
	Stalk corn	5.3	Mousavi et al. [43]

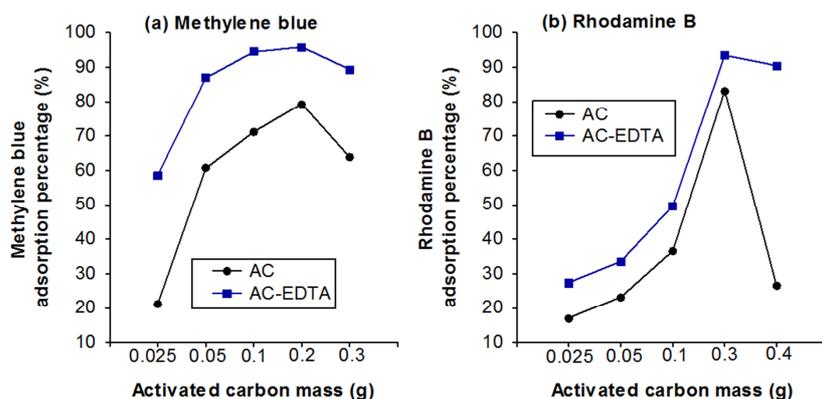


Figure 11. Removal Efficiencies of Methylene Blue (a) and Rhodamine B (b) with Different Adsorbent Mass.

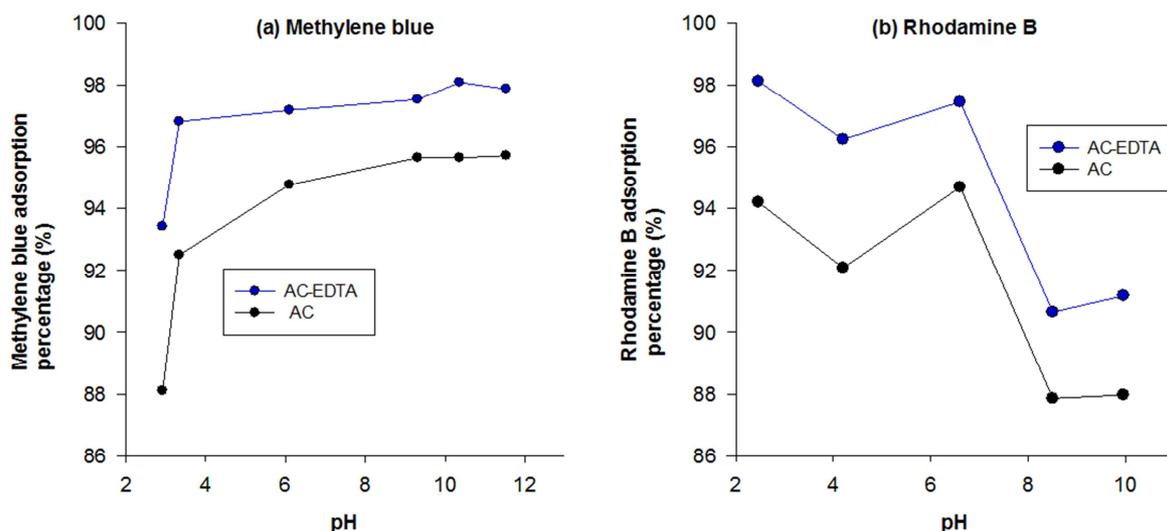


Figure 12. Effect pH on Adsorption Capacities of Methylene Blue and Rhodamine B.

### 3.4. Effect of Adsorbents Mass on MB and RhB Adsorption in Aqueous Solution

Figures 11a and 11b show the effect of AC and AC-EDTA mass on MB and RhB removal. The maximum percentages of methylene blue were 79.35% and 95.87% for AC and AC-EDTA, respectively with an adsorbents mass of 0.2 g. Those of rhodamine B were 83.29% and 93.47% for AC and AC-EDTA, respectively with an adsorbents mass of 0.3 g. Beyond these values, the adsorption rate decreases, which may be caused by the agglomeration of activated carbons [44].

### 3.5. Adsorption of Dyes Versus Aqueous Solution pH

The effect of pH on methylene blue adsorption is given by

Figure 12a. The optimum values of pH were 9.31 for AC (95.64%) and 10.36 for AC-EDTA (98.08%). These optimum values were higher than  $pH_{pzc}$  values (5.6 for AC and 4.1 for AC-EDTA). At these pH, the electrostatic attraction phenomena between AC or AC-EDTA and MB ( $(C_{16}H_{18}N_3Cl)S^+$ ) can promote methylene blue adsorption [17]. Several authors reported similar observations for methylene blue [28; 29; 45-47] at higher pH. At pH values below 5.6 and 4.1, the percentages of methylene blue adsorption were low, due to electrostatic repulsion phenomenon [17].

The influence of pH on the adsorption of RhB is given in Figure 12b. The adsorption rates of RhB decreased from 94.2% to 87.0% with AC, and from 98.1% to 90.6% with AC-EDTA when the pH is raised from 2 to 10 (Figure 9b).

The maximum adsorption percentages (94.2% for AC, and 98.1% for AC-EDTA) were obtained at pH 2.4. The pH optimum value (pH 2.4) was lower than the pHPzc of AC (5.6) and AC-EDTA (4.1). Below these values of pHPzc, the attraction process among AC or AC-EDTA surface and rhodamine B explained the high adsorption percentages [48, 49]. While, at pH > pHPzc (5.6 or 4.1), the adsorption rates decrease due to the repulsion between AC and AC-EDTA surface negative charge [49]. The higher adsorption capacities of rhodamine B at pH 2.4 may be explained by the fact that rhodamine B exists mainly in the cationic form at pH < 3 and in zwitterion form at pH > 5 (Wu et al. 2020; Xue et al. 2021). At pH < 3, the COOH group on the surface of AC or AC-EDTA reacts with a proton to form COOH<sup>+</sup>, and RhB exists in its positive form (RhB<sup>+</sup>) [50]. When the solution's pH increases, the content of the RhB<sup>+</sup> species may decrease due to the predominance of zwitter ion (RhB<sup>±</sup>). In addition, the increase in pH of the solution leads to the ionization of the carbonyl group of AC or AC-EDTA to form COO<sup>-</sup>, then the hydrogen bond and ion exchange between

AC or AC-EDTA and RhB is slightly weakened [50]. Therefore, the rhodamine B adsorption capacities are reduced.

### 3.6. Removal of MB and RhB from Industrial Effluent

In the real effluent, the adsorption percentages of MB and RhB by AC were 59.83%, and 12.9%, respectively. While, those with AC-EDTA were 79.98% and 58.71% for MB, and RhB, respectively (Table 3). Compared to synthetic solutions, the percentages of dyes adsorbed in industrial effluents were reduced. Indeed, in the synthetic solution, the methylene blue removals percentages by AC and AC-EDTA were 79.35% and 95.87%, respectively. Those of rhodamine B were 83.29% and 93.47%, respectively for AC and AC-EDTA. The decrease in dyes adsorption percentages from the real effluent can be explained by the presence of other chemicals. Considering this study, it appears that the removal percentages with AC-EDTA were higher than those with AC. Thus, the AC-EDTA enhanced MB and RhB removal from industrial effluent.

Table 3. Industrial Effluent Treatment.

Before adsorption (mg/L)	AC		AC-EDTA	
	After adsorption (mg/L)	Adsorption percentage (%)	After adsorption (mg/L)	Adsorption percentage (%)
MB 10.72	4.3	59.83	2.14	79.98
RhB 10.83	9.44	12.90	4.47	58.71

## 4. Conclusion

This study aimed to remove rhodamine B (RhB) and methylene blue (MB) from industrial effluent by palm kernel shell modified activated carbon. The pHPzc values were 5.4 and 4.1 for AC, and AC-EDTA, respectively, indicating their acidic properties. The specific surface areas were found to be 756 m<sup>2</sup>/g and 538 m<sup>2</sup>/g for AC and AC-EDTA, respectively. The FTIR results indicated that C-N, N-H, and C=O functional groups were introduced onto the surface of activated carbon after in situ EDTA modification. In synthetic aqueous solutions, the methylene blue adsorption percentages were 95.64% at pH 9.31 for AC and 98.08% at pH 10.36 for AC-EDTA. Whereas, those of rhodamine B were 94.2% for AC, and 98.1% for AC-EDTA at pH 2.4. The results showed that the pseudo-second-order and Langmuir models control MB and RhB adsorption, indicating a chemisorption and monolayer adsorption processes. In addition, methylene blue maximum adsorption capacities (Q<sub>max</sub>) were 5.5 mg/g, and 7.40 mg/g for AC, and AC-EDTA, respectively. Rhodamine B's maximum adsorption capacities were 3.82 mg/g, and 7.11 mg/g for AC, and AC-EDTA, respectively. In the real wastewater, methylene blue removals percentages by AC and AC-EDTA were 59.83% and 79.98%, respectively. Those of rhodamine B were 12.9% and 58.71%, respectively for AC and AC-EDTA. Therefore, MB and RhB adsorption were enhanced with AC-EDTA in aqueous solutions, and industrial effluent.

## Authors' Contributions

N'guessan Louis Berenger Kouassi, Abollé Abollé, Adjoumani Rodrigue Kouakou, Victor Gogbé, and Albert Trokourey have actively participated in the conceptualization and writing the publication.

## Conflict of Interests

All the authors do not have any possible conflicts of interest.

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